## High-efficiency slide bearings, couplings and special gear units for hydropower plants.

Hydropower



## Performance

Always powerful thanks to the tried-and-true technology

## **Sustainability**

**Biodegradable** oils and no wear parts

## Efficiency

Durable products with few maintenance requirements

#### Power generation Hydropower

## For a high level of productivity and security of supply: durable slide bearings, couplings and gear units from RENK.

Whether mini, small or medium: RENK always supplies just the right solution for any hydropower plant.

## Hydropower. Number 1 in renewable energy.

Around 17% of the world's electricity supply is generated from hydropower. At the same time, around 80% of the entire regenerative produced electricity comes from this energy source. Hydropower plants are uniquely efficient at up to 90% – and they can be used as storage units for solar and wind power. RENK has already equipped several hundred hydropower machines with its pioneering technology. For a safe, economic and sustainable power generation throughout the world.



Based on RENK's high-quality slide bearing technology for turbines and generators as well as gear unit and coupling solutions for power generation. RENK's experts can support your new projects and retrofit systems.

Compared to rolling bearings, RENK's proven slide bearings offer significant advantages for the hydropower sector. Key advantages include long service life, easy assembly and monitoring, excellent damping properties as well as vibrationfree, almost silent operation.

It pays off: Systems equipped with RENK slide bearings typically operate for decades without any problems or service requirements.

In addition to standard slide bearings, RENK also offers special custom solutions – for example regarding the selection of materials, axis height or special functions. Supplementary components, such as oil systems, instrumentation or turning gears are also part of the product range.

Whatever you seek to install or improve in the hydropower sector, you can always rely on one thing: With slide bearings, gear units and couplings from RENK, you can confidently master even the most difficult technical and economic challenges.



Low-emission, resource-saving and uniquely efficient when combined with modern technology: Hydropower is the natural energy source for the future.

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# **RENK** products for powerful, reliable and energy-efficient hydropower plants.

		TURBINES		
Application		Francis	Kaplan	Pelton
Product	Types			
SLIDE BEARINGS				
Horizontal machines				
Flange-mounted bearings	SM	•	•	•
Horizontal bearings	SC	•		•
Horizontal bearings	HG	•	•	
Horizontal bearings	EF, EG, ER, EM	•		•
Thrust bearings	DN/DG and LA	•	•	
Vertical machines				
Vertical bearings	EV, V	•	•	•
COUPLINGS				
Gear couplings	VHBA, HAW, HBA	•	•	•
GEAR UNITS				
Planetary gear unit	RIV		•	
Slide bearing gear unit	PAR/PBR		•	

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### GENERATORS and MOTORS

PUMPS





## **Horizontal bearings**

Turbines, generators, motors

Power generation Hydropower

## **Flexibility**

**Versatile solutions** for moderate and high axial loads

## Reliability

Safe functionality thanks to the all-round proven design

Ideal for Pelton, Kaplan and Francis turbines and generators: horizontal slide bearings from RENK.

Horizontal slide bearings from RENK not only provide safety and efficiency in industrial and maritime applications, but also in power generation projects such as hydropower plants.

#### **RENK** pedestal bearings of the

type SC are ideal for application with Pelton turbines thanks to the low axial loads. These pedestal bearings were optimized for stationary use as radial bearings in land-based applications and can also absorb moderate axial loads. Electrical machines are their main application area. Combined with the RENK pedestal bearing of the type HG, the SC bearing also works like a selflubricated radial bearing for horizontally arranged Francis or Kaplan turbines.



the type SM were developed for use as generator bearings in hydro-applications, among other things. Depending on the requirements, either hydrodynamic thrust surfaces or tried-and-true RENK RD slide shoes are integrated into the supporting body of the bearing shell to use it as a fixed bearing. Self-lubrication with natural, water or external cooling is also possible as is an external lubrication supply with cooling.

### **RENK** pedestal bearings of the

type HG are self-lubricated slide bearings for high radial and axial loads. They were primarily designed for the horizontal mounting of hydro turbines or electric machines in stationary land use.



Pedestal bearing type SC Bearing for generator or motor



Flange-mounted bearing type SM Bearing for turbine, generator or motor



Learn more about RENK horizontal bearings online at www.renk-ag.com/goto/X-9abfed4

#### Advantages at a glance:

- Customer-specific adjustments Noise and vibrations during
- operation are generally low Overhaul and maintenance possible on installed shafts



#### Pedestal bearing type HG

Bearing for turbine with axial load (Francis and Kaplan) or generator



## Slide bearings type E

Turbines, generators, motors

Power generation Hydropower

### **Diversity**

system

for decades.

Always the right solution thanks to the modular and maintenance

Leading technology for electric machines, turbines, pumps, turbo compressors, fans and test benches: **RENK** slide bearings type E have been setting standards

RENK slide bearings type E are recognized for their exceptional quality and unique benefits and therefore became the DIN standard already in the mid-1970s and later the ISO standard. Customers can choose from a whole range of different housing types, lubrication and cooling versions as well as sealing systems.

Slide bearings type EF are especially ideal for electric machines as they make independent bearing foundations superfluous, including the alignment work. Compared to pedestal friction bearings, they allow for much shorter bearing clearances and therefore stiffer rotor designs.



used in many mechanical engineering applications. These pedestal friction bearing housings were developed for placement on foundation structures.

Slide bearings type EM provide large-sized access points to the interior of machines and bearings, which is a crucial advantage when it comes to machine assembly and maintenance work. For sophisticated drive concepts in particular, the housing shape of the RENK slide bearing type E also forms an ideal basis for a wide range of expansion stages.



Slide bearings type EF

Slide bearings type EG/ER

## **Economic Efficiency**

Less effort during installation



Learn more about RENK slide bearings type E online at www.renk-ag.com/goto/U-f0f4664

#### Advantages at a glance:

- Quieter and more costeffective than rolling bearings for large dimensions
- Highly flexible design
- Simple assembly
- Extremely low wear
- Maintenance-free or low-maintenance
- Resistant to penetration
- of dust and shocks Suitable for very high
- speeds





Slide bearings type EM



Power generation Hydropower

## Safety

**Proven technology** for high loads

### **Adaptability** Intelligent integration of customer-specific modifications

Particularly tough: RENK thrust bearings of the type D and type LA.

**RENK** offers special solutions for absorbing high, even shock-like, axial and radial loads, regardless of rotation and load direction.

Thrust bearings of the type D, like many bearings from other RENK types, have the tried-and-true RENK RS/RD slide shoes with a round running surface. These are supported via cup springs, thereby ensuring a uniform axial distribution of loads.

Thrust bearings of the type LA have axial parts consisting of circular segments. This type is therefore ideally suited for Kaplan and Francis turbines.

Thrust bearings of the type D and type LA can be operated self-lubricated with water cooling or with an external lubricant supply. The housing is designed as a pedestal bearing or as a saddle bearing with or without a lubricant sump.

In the standard designs, the bearing housing consists of gray cast iron. When it comes to special applications, RENK benefits from its decades of experience in developing individual solutions with welded bearing housings.



Thrust bearings (saddle bearings) type DN/DG Turbines



Learn more about RENK horizontal bearings online at www.renk-ag.com/goto/X-9abfed4

#### Advantages at a glance:

- Customer specific solutions Noise and vibrations during
- operation are generally low - Overhaul and maintenance
- possible at installed shafts Efficient condition monitoring
- thanks to easy evaluation of the bearing temperature
- Available as a package with many combination options



#### Thrust bearings type LA Turbines



## **Vertical bearings**

Turbines, generators, motors

Power generation Hydropower

## **Stability**

### **Decades of experience** with vertical machines

### **Continuous improvement** of selection, design and material

**RENK** vertical bearings meet the highest standards when it comes to product quality, operational reliability, service life and effective condition monitoring.

**RENK** vertical bearings in the V range are mainly used in low- to mediumspeed machines with vertical designs, such as pumps, fans, turbines, or electrical machines.

Vertical bearings of the type V are complete bearings that require no additional design effort on the customer's part.

VT bearings are available as combined thrust and guide bearing with a radial and axial part. The key features of the VT bearings are the tiltable, round RENK RD slide shoes.

Depending on the operating conditions, the VT/VG bearings are operated with external lubrication, or integrated water coolers. In the case of external lubricant supply, the housing is equipped with an overflow chamber that always keeps sufficient lubrication in the bearing.

**RENK** vertical bearing inserts in the EV range were developed especially for use in high-speed machines with vertical designs, such as pumps, turbines, or electrical machines.

The key features of the **EV bearing** inserts are the tiltable, round RENK RD slide shoes that ensure a uniform axial load distribution. The radial part of an EV bearing consists of individually adjustable segments, which make adjusting the bearing clearance easy and safe.

If desired, EV bearing inserts are delivered with a lubricant container. The loss of bearing performance can be dissipated via an integrated loop tube cooler or through external cooling of the lubricant.



Vertical bearings type V

Vertical bearings type EV

# **Optimization**



Learn more online about **RENK** vertical bearings www.renk-ag.com/goto/W-841f13b

#### Advantages at a glance:

- Bearing design tailored especially to vertical applications
- Custom solutions for every need - Complete bearings that do not require construction measures
- without extra design work Direct influence on the machine's rotordynamic behavior
- Decades of experience in the
- use of vertical machines Constant optimization of selection, design and material

## **Customized solutions throughout the** entire drive train of hydropower plants.

#### Shifting gear coupling. Engagement or disengagement. In any position.

#### Complete flexibility: The gear coupling from RENK has always been available in a connectable design.

The geared components can be engaged or disengaged at a standstill as well as during the synchronous operation of connected units. If necessary, operators can thus temporarily disconnect certain machines of a drive train and connect auxiliary or alternative drives, if required.

Customized couplings from RENK are available in both horizontal and vertical designs. Shifting gear couplings are usually structured in a double cardanic design. This structure allows for the compensation of radial, axial and angular misalignments of machine shafts.

#### Vertical and horizontal switchgear.

This coupling is delivered with a switchgear that has been specifically adapted to the requirements of the respective system. Technically, the clutch coupling control system is also ideally integrated into the entire system's existing control system

If desired, a separate control system of the clutch coupling is available.

#### Advantages at a glance:

- Customized designs Suitable for new and
- existing systems
- Available in a horizontal
- and vertical design Pneumatic or hydraulic
- switchgear

### Long runtime for hydropower plants: **RENK** slide bearing gear units and planetary gears.

Durable high-performance solutions for maximum efficiency: RENK has also been setting standards for decades for gear unit solutions.

#### Slide bearing gear units of the

type group RIV were once developed specifically for power generation via hydropower in the paper industry. Since 1985, this continuously optimized series has been used extremely successfully as a component of Kaplan vertical turbines.

The tremendously powerful RIV industrial gear units are available with center distances from 500 to 1,500 mm. In addition, 15 different sizes allow for optimal adjustments to customer-specific requirements.

PAR/PBR planetary gear units have been an important part of the RENK product range since the 1960s and today transmit powers of over 30 megawatts and torques of more than 4.5 million Nm.

PAR/PBR planetary gear units are primarily used in the drive trains of Kaplan turbines. The compact design, even at high transmissions, allows for a narrow turbine train with generators of very small sizes.

Typically, turbine axial bearings and second radial bearings are integrated in the gear unit. PAR/PBR gear units have plain bearings.



Vertical shifting coupling type VHBH



Horizontal shifting coupling type HBA





Slide bearing gear unit type RIV



Learn more online about RENK products for hydropower plants www.renk-ag.com/goto/6-e24d487

#### Advantages at a glance:

- Wear-free continuous operation with maximum toothing quality Broad product range
- Customized desians

Power generation Hydropo

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## **Maintenance**

## Retrofit

Worldwide service for maximum availability

### Make existing systems more efficient and more powerful

### **RENK Services.**

RENK offers impressive products and solutions – throughout the entire life-cycle. RENK is a driver of innovation and a strong partner in many industries. Always. And everywhere. As a one-stop solution provider, RENK offers holistic solutions and blends customer proximity with stateof-the-art technology. In this way, RENK is shaping the future – with excellent process intelligence, project expertise, and the highest quality standards for procedures and materials.

## Customized

**Custom solutions** for demanding challenges

## **RENK** life-cycle. Successful solutions for all systems.

Consultation, production, control: Custom solutions from the start.

Expertise and experience – always applied appropriately and with commitment: The perfect basis for reliable and profitable systems.

The RENK life-cycle ensures success and efficiency - for every system. Operatorsbenefit from our unique expertise. Experts accompany every project step-by-step. They advise, plan, manufacture and optimize with modern testing systems. This results in superior system solutions: application-specific, innovative, future-proof.

CONSULTATION -

Commissioning, condition monitoring, maintenance - ensuring economic efficiency.

Intelligent maintenance strategies result in savings and increased efficiency.

Systems must be available. Always and in every environment. The RENK life-cycle offers the ideal prerequisites before the first work cycle even begins. It forms the solid foundation for individual systems that analyze and continuously optimize ongoing operations in real-time. Longer service life of components and longer maintenance intervals ensure maximum utilization of systems.



### **Durability**

**Extended system** service life through expert maintenance

### Speed **Optimal availability** thanks to 24/7 service

More than maintenance: **On-site service, retrofits** and genuine parts.

Maintenance from RENK means service without compromise anywhere, anytime. RENK takes care of planning and executing all the tasks involved in new assemblies, commissioning, inspection, and maintenance work. Our qualified assembly and commissioning personnel also carry out standard upgrades and overhauls. In this way, **RENK** guarantees a reliable operation of all systems.

Optimal planning, the availability of qualified personnel, and the necessary parts and tools ensure that all work runs smoothly. You can depend on the work being performed professionally and on time, and know that you will receive a transparent breakdown of costs. Thanks to our expertise, we offer quick service to guarantee the maximum availability of your systems.

For maximum system availability.

On-site service: Many repairs can be carried out directly on the system. Our competent service fitters have the necessary certificates to be able to work on site.

Examination and repair: If it is not possible to repair the system directly, we will analyze and optimize it at our plant. Afterwards, it will be as good as new.

**Retrofit:** Upgrades can increase the efficiency and thus the value of existing systems - and can often be carried out on site by our specialized personnel. This saves money and optimizes operation.

Genuine parts: RENK parts are unmatched in terms of their performance, functionality and quality. Genuine parts offer critical advantages with regards to efficiency and success.



**Production** 

Operation







Learn more online about **RENK** services www.renk-ag.com/goto/4-ac306ae

## All-round services.

**RENK** maintenance. Services:

- On-site service
- Inspection and repair
- Retrofits
- Original parts

Maintenance around the world. RENK works accurately and successfully. Our experts stand for expertise and reliability at every location.